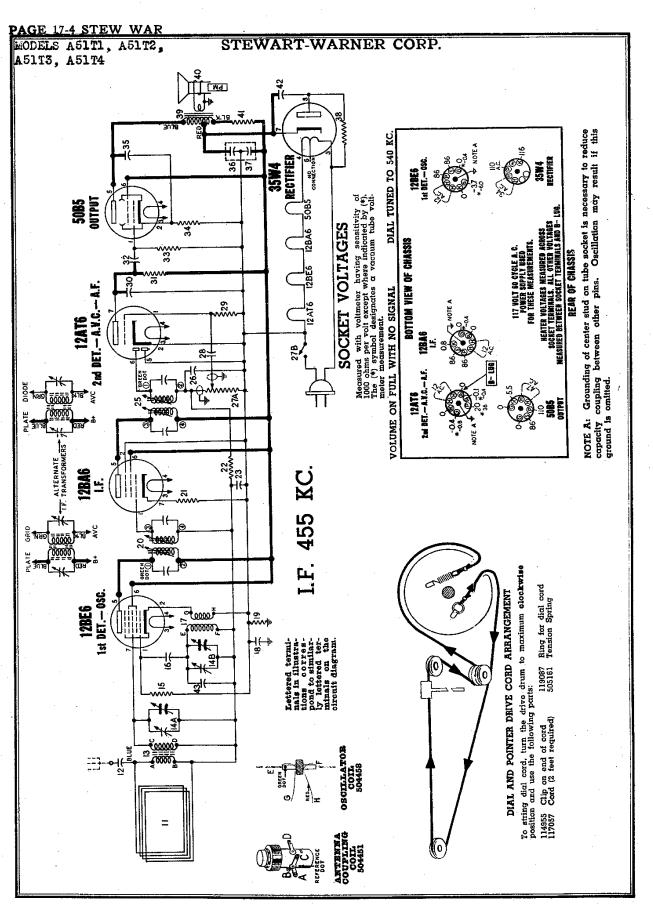
Stewart-Warner Corp.						
	Model: A51T3	Chassis:	Year: Pre 1949			
	Power:	Circuit:	IF:			
	Tubes:	•	•			
	Bands:					
		Resources				
Riders Volume 17	- STEW WAR 17-4					
Riders Volume 17	- STEW WAR 17-5					



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STEWART-WARNER CORP.

MODELS A51T1, A51T2, A51T3, A51T4

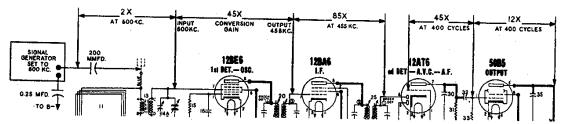
STAGE GAIN MEASUREMENT PROCEDURE

REQUIRED INSTRUMENTS: The amount of amplification or "gain" of each of the stages of this receiver may be measured with an A.C. Vacuum Tube Voltmeter or a "channel" type instrument containing a tuned and calibrated amplifier.

PROCEDURE: It is exceedingly important to adhere to the procedure outlined below since the accuracy of these measurements will be affected to a considerable extent by the failure to establish proper operating conditions.

- proper operating conditions.

 1. Be sure that R.F. and I.F. stages are carefully and accurately aligned by utilizing the alignment procedure given above.
- 2. Connect Signal Generator as shown below.
 3. The values of stage gain which are given here were measured with a fixed bias of 3 volts on the control grids of all R.F. and I.F. tubes which are connected to the A.V.C. circuit. Therefore, these values are not intended to indicate the full capability of a stage but they will serve as a convenient basis for determining proper operation. In order to duplicate the fixed bias voltage, connect the negative terminal of a 3 volt battery to A.V.C. at terminal "D" of antenna coupling coil and connect the positive battery lead to B— in receiver chassis.
- 4. Se: Signal Generator for operation at 600 Kc with 400 cycle modulation and carefully tune radio receiver to this signal by using an output meter to indicate peak output. If a local station interferes, set generator to a nearby frequency and re-tune the receiver.
- a. R.F. and I.F. circuits are slightly de-tuned when contact is made with an instrument probe and this action, which is indicated by a change in the output meter reading, may seriously affect the gain measurement. Therefore, it is important to adjust the associated circuit trimmer for a maximum output meter reading and to set the input signal level to a convenient reference point on the gain measuring instrument while the probe is making contact. After removing the probe it is again necessary to adjust the trimmer so as to obtain the same output meter reading and thereby assure that the signal voltage at the specified point has not changed as a result of circuit de-tuning.
- When using a "channel" type instrument, carefully tune it for maximum output at desired frequency before making measurements.



DIFFERENCES in tube characteristics, tolerance of parts, adjustment of tuned circuits and variations in line voltage will influence stage gain. These factors should be given due attention in event the gain of a stage varies extensively from the values shown above.

ALIGNMENT PROCEDURE

- 1. With the gang condenser fully meshed, the dial pointer should be 1/8" to the left of the 55 mark on the dial. If it is set incorrectly, release the pointer clip on the dial cord and reposition pointer.
- 2. To remove chassis from cabinet lift edge of insulating sheet at bottom of cabinet and take out mounting screws at each corner. Then remove bottom plate by taking out screws at each end holding it to chassis. Solder approximately 8" of insulated wire to any B— connection (see voltage chart on opposite side for convenient B— location).
- 3. Connect ground lead of signal generator to B-- through a 0.25 Mfd. condenser.
- 4. Connect output meter across speaker voice coil (terminals at back of speaker) or from plate of 50B5 tube to B— through a 0.1 Mia condenser.
- 5. Set volume control at maximum volume position and use a weak signal from the signal generator.

DUMMY ANT. IN SERIES WITH SIGNAL GENERATOR	CONNECT HIGH SIDE OF GENERATOR TO	SIGNAL GENERATOR FREQUENCY	receiver DIAL SETTING	TRIMMER NUMBER	TRIMMER DESCRIPTION	TYPE OF ADJUSTMENT
200 MMFD. Mica	Lug on trimmer No. 6 on bottom section of gang (see	455 KC	Any point where it does not affect the signal.	1-2	2nd I.F.	Adjust for maximum output.
Condenser	figure below for lo- cation of trimmer).			3-4	lst I.F.	Then repeat adjustment.
200 MMFD. Mica Condenser	External antenna lead	1500 KC	1500 KC	5	Broadcast Oscillator	Adjust for maximum output.
200 MMFD. Mica Condenser	External antenna lead	1500 KC		F. TRANSFORMER WAS USED	Broadcast Antenna	Adjust for maximum output.
	3* :					

REAR VIEW OF CHASSIS

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